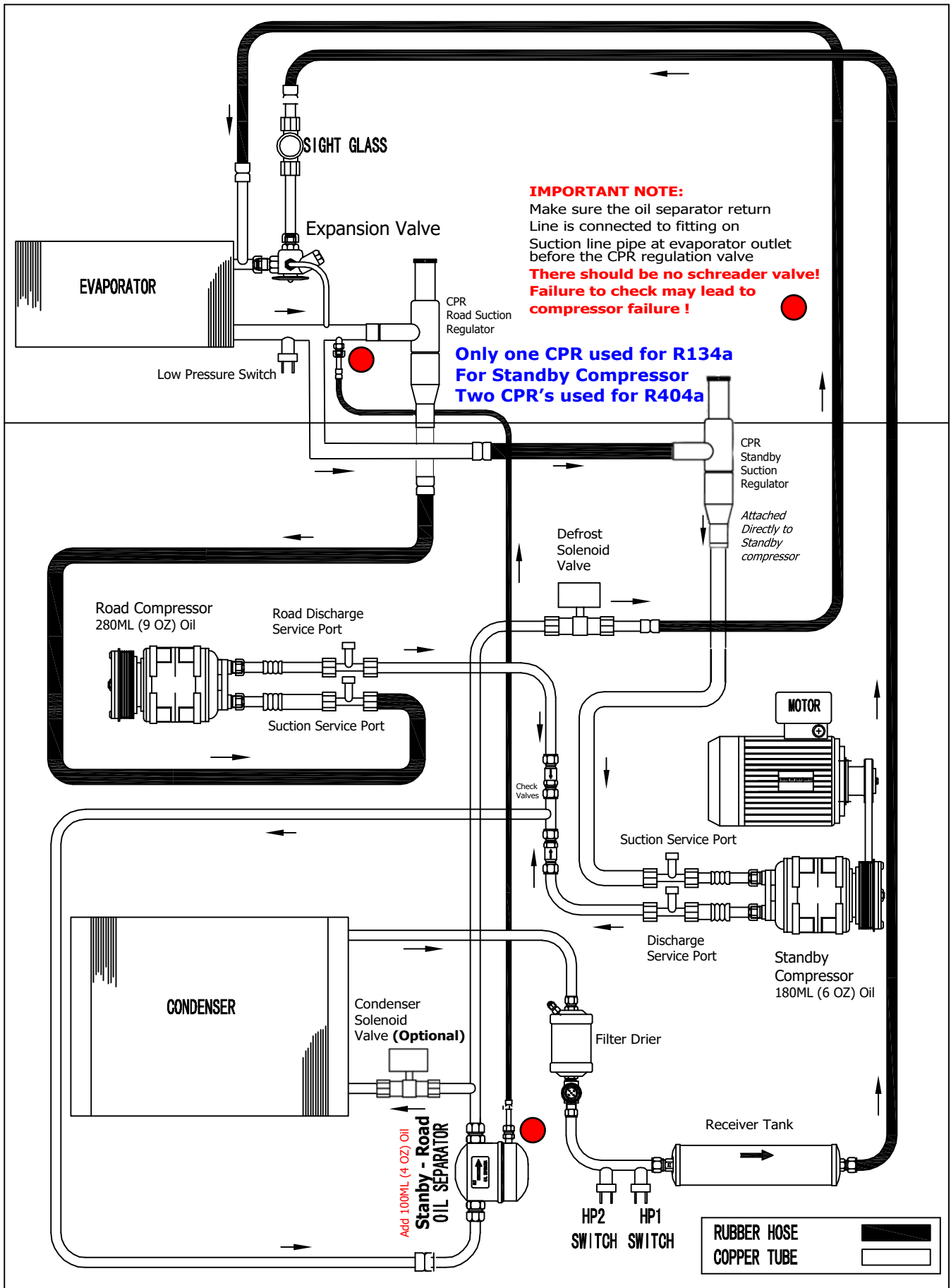


# RV11E-16E Pipe Installation Diagram - Road & Standby



**NOTE: Oil Separator:**

When the reefer is ready to be commissioned (gassed up), the Oil Separator in the condenser section should be already primed with 100ML - 4oz of oil from the factory - Check label on the separator to make sure this is done, if in doubt remove oil separator, drain and refill with oil (100ml RL68H oil). When the reefer is in a vacuum add a further 250ML - 8oz of oil to the system with an oil injector to the high side of the system. In total there should be 4 oz of oil in separator - 8 oz in road compressor - 6 oz in the standby compressor and an additional 8 oz added to high side service port when commissioning the reefer. If you have any questions contact Reefervan.